

Ecologie Product Specification 2026 Issue 1

Style Code: EA001

Style Name: Cascades Organic T



Retail Copy:

With a luxurious soft hand feel, this 100% organic cotton T is not only stylish, but is also kind to the environment. Available in 16 bright and bold colours, the Cascades T looks great on its own, or makes an excellent base for prints and embroidery.

Colours:	CMYK References	Sizes
Arctic White	White	S-6XL
Ink Blue	100, 48, 6, 30	S-XXL
Bottle Green	93, 24, 85, 68	S-XXL
Burgundy	0, 84, 2, 70	S-XXL
Charcoal	44, 34, 22, 77	S-XXL
Fire Red	3, 100, 70, 12	S-XXL
Heather Grey	12, 8, 9, 23	S-XXL
Jet Black	Black	S-6XL
Mustard	20, 38, 95, 8	S-XXL
Natural	5, 7, 22, 0	S-XXL
Navy	99, 74, 31, 84	S-XXL
Olive Green	58, 48, 62, 47	S-XXL
Royal Blue	89, 76, 20, 5	S-XXL
Sand Dune	29, 33, 48, 14	S-XXL
Soft Peach	0, 34, 28, 0	S-XXL
Sun Yellow	0,5, 98, 0	S-XXL

Sizes to fit

S	36"
M	40"

L 44"
XL 48"
XXL 52"
3XL 56"
4XL 60"
5XL 64"
6XL 68"

Fabric Name: Organic Jersey

Fabric Content: 100% Organic Cotton

Fabric Weight: 150gsm

Carton Qty: 50 S-XXL

30 3XL-6XL

Pack Qty: 5

Key Features:

Side seams
Size label only

Taped neck

Twin needle stitching detials

Ribbed collar Crew neck Slim fit

Set in sleeves

Wash Care Instructions























Why use Organic Cotton?

Organic Cotton is grown using only natural fertilisers and non genetically modified seeds ٠ ١

Waste water is treated so no contamination is released into the environment

 Finishing leaves no dye, bleach or chemical residue

Ensures:

Reduces:

- Earmore can rouge coads and arous missed arons

- Water weets: Orașele formina methodo

- Farmers can reuse seeds and grow mixed crops helping feed their families and reduce financial risk
 - Workers in the supply chain are not exposed to any harmful chemicals or residues
 - All factories are routinely inspected to ensure no forced or child labour

- water waste: Organic farming methods maintain soil quality meaning rain water is held in the soil so less water is needed
 - The use of chemicals deemed harmful by the World Trade Organisation

Did you know?

Traditional cotton production uses 10% of world pesticides and 25% of world insecticides, strong chemical agents that pollute the ecosystem.

Style Code: EA001J

Style Name: Cascades Organic Kids T



Retail Copy:

With a luxurious soft hand feel, this 100% organic cotton kids T is not only stylish, but is also kind to the environment. Available in 6 bright and bold colours, the Cascades Organic Kids T looks great on its own, or makes an excellent base for prints and embroidery.

Colours:	CMYK References	Sizes
Arctic White	White	XXS - XL
Ink Blue	100, 48, 6, 30	XXS - XL
Bottle Green	93, 24, 85, 68	XXS - XL
Charcoal	44, 34, 22, 77	XXS - XL
Jet Black	Black	XXS - XL
Navy	99, 74, 31, 84	XXS - XL

Sizes to fit:

XXS	24"
XS	26"
S	28"
M	30"
L	32"
XL	34"

Fabric Name: Organic Jersey

Fabric Content: 100% Organic Cotton

Fabric Weight: 150gsm

Pack Qty: 5

Key Features:

Side seams Size label only

Twin needle stitching details

Set in sleeves Taped neck Ribbed collar Crew neck Standard fit

Wash Care Instructions











Icons:











Why use Organic Cotton?

Organic Cotton is grown using only natural fertilisers and non genetically modified seeds

Waste water is treated so no contamination is released into the environment

Finishing leaves no dye, bleach or chemical residue

Ensures:

- · Farmers can reuse seeds and grow mixed crops helping feed their families and reduce financial risk
 - · Workers in the supply chain are not exposed to any harmful chemicals or residues
 - · All factories are routinely inspected to ensure no forced or child labour

Reduces:

- · Water waste: Organic farming methods maintain soil quality meaning rain water is held in the soil so less water is needed
 - . The use of chemicals deemed harmful by the World Trade Organisation

Did you know?

Traditional cotton production uses 10% of world pesticides and 25% of world insecticides, strong chemical agents that pollute the ecosystem.

Style Code: EA001F

Style Name: Cascades Organic Women's T



Retail Copy:

With a specific feminine cut luxurious soft hand feel, this 100% Organic cotton T is not only stylish, but is also kind to the environment. Available in 10 bright and bold colours, the Cascades T looks great on its own, or makes an excellent base for prints and embroidery.

Colours:	CMYK References		Sizes	
Arctic White	White		XS-XL	
Jet Black	Black		XS-XL	
Navy	99, 74, 31,	84	XS-XL	
Sizes to fit:	XS	8		
	S	10		
	M	12		
	L	14		
	XL	16		

Fabric Name: Organic Jersey

Fabric Content: 100% Organic Cotton

Fabric Weight: 150gsm

Carton Qty: 50

Pack Qty: 5

Key Features:

Side seams

Size label only

Twin needle stitching details

Taped neck

Ribbed collar

Single jersey

Set in sleeves

Crew neck

Standard fit

Wash Care Instructions











Icons:











Why use Organic Cotton?

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Ensures:

- Farmers can reuse seeds and grow mixed crops helping feed their families and reduce financial risk
 - Workers in the supply chain are not exposed to any harmful chemicals or residues
 - All factories are routinely inspected to ensure no forced or child labour

Reduces:

- Water waste: Organic farming methods maintain soil quality meaning rain water is held in the soil so less water is needed
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Did you know?

Traditional cotton production uses 10% of world pesticides and 25% of world insecticides, strong chemical agents that pollute the ecosystem.

Style Name: Daintree EcoViscose T



Retail Copy:

Exceptionally soft T derived from certified renewable wood sources the Daintree T is the ultimate in sustainable fashion. Using LENZING $^{\text{TM}}$ ECOVERO $^{\text{TM}}$ fibres this T offers a sustainable alternative base for any print or embroidery.

Colours:	CMYK Refe	erences	Sizes
Arctic White	White		S-XXL
Jet Black	Black		S-XXL
Sizes to fit:	S M L XL 2XL	36" 40" 44" 48" 52"	

Fabric Name: EcoViscose

Fabric Content 70% LENZING™ ECOVERO™ 30% Organic Cotton

Fabric Weight: 160gsm

Carton Qty: 50

Pack Qty: 5

Key Features:

Sustainably managed wood sources

Side seams

Size label only

Twin needle stitching details

Taped neck

Ribbed collar

Set in sleeves

Crew neck

Standard fit

Wash Care Instructions











Icons:









Why use EcoViscose?

EcoViscose (a man made natural fibre) is derived from cellulose extracted from sustainably sourced wood pulp

The pulp is then dissolved, spun, finished and dried ready for knitting using a 100% chlorine free process

This closed loop process ensures all water and chemicals used are collected and re-used

Ensures:

- 0% pollution impact on ecosystem
- · All wood and pulp is sourced from responsibly managed forests

Reduces:

- · Dependence on landfill as end products are fully biodegradable
- · Soil erosion through multi-crop farming

Saves:

. 50% less water . fossil resources and CO2 emissions compared to generic viscose production

Did you know?

Our LENZING™ ECOVERO™ branded EcoViscose fibres are certified by the Forest Stewardship Council (FSC) or Programme for the Endorsement of Forest Certification (PEFC) ensuring our commitment to a sustainable future.

Style Name: Arrow Recycled Heavy Oversize T



Retail Copy:

Our retail ready oversized T is the perfect addition to any brand or businesses range. With a dropped shoulder, longer sleeve and boxy body fit this T is sculpted to look fantastic on. The handfeel and weight of this garment make this a quality, premium garment while simultaneously having a positive effect on the environment by using recycled cotton and recycled polyester.

Colours:	CMYK References	Sizes
Arctic White	White	XS-XXL
Black	Black	XS-XXL
Green	75,50,64,39	XS-XXL
Navy	99, 74, 31, 84	XS-XXL
Stone	21,19,28,0	XS-XXL

Sizes to fit:

XS	32"
S	36"
M	40"
L	44"
XL	48"
2XL	52"

Fabric Name: Recycled Jersey

Fabric Content 48% Recycled Cotton, 47% Recycled

Polyester, 5% Elastane

Fabric Weight: 220gsm

Carton Qty: 30

5 Pack Qty:

Key Features: Oversized, Boxy fit

Twin needle stitching details

Luxurious hand feel Size label only

Side Seams

Taped Back Neck

Crew Neck Set in sleeves

We do not overdye this product, as the cotton is recycled you sometimes see flecks of its past life within the knit of the fabric this makes every piece unique.

Wash Care Instructions





















Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles

Re-spun and knitted into new garm

Recycles:

• On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions

Style Name: Erawan Organic Long Sleeve T



Retail Copy:

Carton Qty:

Pack Qty:

With a luxurious soft hand feel, this 100% organic cotton long sleeve T is not only stylish, but is also kind to the environment. With fashion fit, the Erawan Organic long sleeve tee is not only a superb base for prints and embroidery but is a sleek plain tee.

Colours: Arctic White Jet Black	CMYK Ref White Black	erences	Sizes XS-XXL XS-XXL
Sizes to fit:	XS S M L XL 2XL	32" 36" 40" 44" 48" 52"	
Fabric Name:	Organic Je	rsey	
Fabric Content:	100% Organic Cotton		
Fabric Weight:	150gsm		

50

5

Key Features:

Side seams

Twin needle stitching details

Size label only

Crew neck

Ribbed collar

Taped neck

Set in sleeves

Standard fit

Wash Care Instructions:











Icons:



Why use Organic Cotton?

Organic Cotton is grown using only natural fertilisers and non genetically modified seeds

Waste water is treated so no contamination is released into the environment

Finishing leaves no dye, bleach or chemical residue

Ensures:

- · Farmers can reuse seeds and grow mixed crops helping feed their families and reduce financial risk
 - Workers in the supply chain are not exposed to any harmful chemicals or residues
 - · All factories are routinely inspected to ensure no forced or child labour

Reduces:

- Water waste: Organic farming methods maintain soil quality meaning rain water is held in the soil so less water is needed
 - The use of chemicals deemed harmful by the World Trade Organisation

Did you know?

Traditional cotton production uses 10% of world pesticides and 25% of world insecticides, strong chemical agents that pollute the ecosystem.

Style Name: Lusaka Sustainable Hoodie



Retail Copy:

The Lusaka Hoodie combines classic hoodie styling, with a modern and sustainable twist. Taking an environmentally friendly approach to the classic hoodie, this product is crafted using French Terry fabrication, containing 70% recycled cotton. With no hood drawcords, and angled cuff details, clean modern styling is created.

Colours:	CMYK Refe	erences	Sizes
Black	Black		XS-XXL
Heather Grey	12, 8, 9, 23		XS-XXL
Sand Dune	29, 33, 48,	14	XS-XXL
Soft Peach	0, 34, 28, 0		XS-XXL
Sizes to fit:	XS	32"	
	S	36"	
	M	40"	
	L	44"	
	XL	48"	
	2XL	52"	

Fabric Name: Recycled French Terry

Fabric Content: 70% Recycled Cotton*30% Recycled Polyester

Fabric Weight: 260gsm

Pack Qty: 5

Key Features: 70% Recycled Pre Consumer Cotton

French Terry

Angled cuff details

Ribbed collar, cuffs and hem

No drawcord
Size label only
Taped back neck
Set in sleeves

Slim Fit

Wash Care Instructions









*All our regenerated cotton is made from 100% pre-consumer waste.

Icons:











Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles

Re-spun and knitted into new garments

Recycles:

 On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers as a result
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions

Style Name: Corcovado Organic Hoodie



Retail Copy:

Offering a luxurious yet environmentally friendly the Corcovado Organic Hoodie is a great alternative to the standard hoodie. Made from 100% Organic Cotton this hoodie features brushed inner with peached face for an outstanding hand feel. Angled cuffs, no drawcords and narrow rib at hem gives the Corcovado a contemporary look.

Colours:	CMYK I		Sizes
Heather Grey	12, 8, 9		XS-XXL
Jet Black	Black		XS-XXL
Navy	99, 74,		XS-XXL
Sizes to fit:	XS S M L XL 2XL	32" 36" 40" 44" 48" 52"	

Fabric Name: Organic Fleece

Fabric Content: 100% Organic Cotton

90% Organic Cotton, 10% Viscose (Heather Grey only)

Fabric Weight: 270gsm

Pack Qty: 5

Key Features:

Inner Fleece Peached face

No drawcord Size label only

Narrow Ribbed hem Angled cuff details Taped back neck Set in sleeves

Slim fit

Wash Care Instructions:











Icons:



Why use Organic Cotton?

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Ensures:

- Farmers can reuse seeds and grow mixed crops helping feed their families and reduce financial risk
 - Workers in the supply chain are not exposed to any harmful chemicals or residues
 - All factories are routinely inspected to ensure no forced or child labour

Reduces:

- Water waste: Organic farming methods maintain soil quality meaning rain water is held in the soil so less water is needed
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Traditional cotton production uses 10% of world pesticides and 25% of world insecticides, strong chemical agents that pollute the ecosystem.

Style Name: Okavango Sustainable Zoodie



Retail Copy:

Keep cosy and warm whilst doing your bit for the planet! The Okavango Zoodie is made from 70% recycled cotton, and is finished with a brushed inner surface, and peached outer surface, producing a luxuriously soft Zoodie. Contrast colour details make this Zoodie look just a good on as it feels wearing it.

Colours: Black/Charcoal Heather Grey/Navy Navy/Charcoal			Sizes XS-XXL XS-XXL XS-XXL
Sizes to fit	XS S M L XL 2XL	32" 36" 40" 44" 48" 52"	

Fabric Name: Recycled Fleece

Fabric Content: 70% Recycled Cotton*30% Recycled Polyester

Fabric Weight: 330gsm

Pack Qty: 5

Key Features: 70% Recycled Pre Consumer Cotton

Contrast cuff and hem Peached fabric surface Brushed fabric inner

Metal zip

Size label only

Contrast round drawcords

Ribbed cuffs and hem

Taped neck Set in sleeves

Slim fit

Wash Care Instructions:









*All our Recycled cotton is made from 100% pre-consumer waste.

Icons:



Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles Re-spun and knitted into new garments

Recycles:

 On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers as a result
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions

Style Name: Arenal Sustainable Sweater



Retail Copy:

The Arenal Knit Sweater is a lightweight, understated yet stylish jersey knit sweater. The unisex fashion fit, and modern features such as rolled detail at collar, cuffs and hem, make this a contemporary option that can be worn in both relaxed and formal situations. The use of recycled cotton means that it's doing its bit for the planet while remaining young and fresh.

Colours:	CMYK Refe	erences	Sizes
Black	Black		XS-XXL
Charcoal	44, 34, 22,	77	XS-XXL
Heather Grey	12, 8, 9, 23	}	XS-XXL
Navy	99, 74, 31,	84	XS-XXL
Sizes to fit:	XS	32"	
	S	36"	
	M	40"	
	L	44"	
	XL	48"	
	2XL	52"	

Fabric Name: Recycled Knit

Fabric Content 70% Recycled Cotton*30% Recycled Polyester

Fabric Weight: 8Lbs/doz, 12 gauge

Pack Qty: 5

Key Features: 70% Recycled Pre Consumer Cotton

Fine gauge knit

Rolled collar, cuffs and hem

Size label only Set in sleeves Standard fit

Wash Care Instructions:









*All our recycled cotton is made from 100% pre-consumer waste.

Icons:



Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles Re-spun and knitted into new garments

Recycles:

 On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers as a result
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions

Style Name: Wakhan 1/4 Zip Sustainable Sweater



Retail Copy:

Fantastic when there is a chill in the air, the Wakhan ¼ Zip Sweater is both versatile and stylish. A ribbed collar stand, cuff and hem, and contrast knit at shoulder, add a modern twist. Made from recycled cotton with a jersey knit construction, this sweat has a fashion fit to make you look great whilst helping you do your bit for the planet.

Colours: Black Charcoal	CMYK Refe Black 44, 34, 22,	77	Sizes XS-XXL XS-XXL
Heather Grey	12, 8, 9, 23	3	XS-XXL
Sizes to fit:	XS S M L XL 2XL	32" 36" 40" 44" 48" 52"	

Fabric Name: Recycled Knit

Fabric Content: 70% Recycled Cotton*30% Recycled Polyester

12Lbs/doz, 7 gauge

Carton Qty: 30

Pack Qty: 5

Key Features: 70% Recycled Pre Consumer Cotton

1/4 zip at neck Size label only

Ribbed collar and cuffs

Set in sleeves Standard fit

Wash Care Instructions:









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Icons:



Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

- 'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles
- Re-spun and knitted into new garments

Recycles:

 On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers as a result
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions

Style Name: Taroko Sustainable Sweater



Retail Copy:

Working towards a more sustainable planet, the Taroko Sweater is made from using 70% recycled cotton waste and 30% recycled polyester. This stylish Sweater features Crew Neck, ribbed cuffs and hem with a waffle knit for a truly unique layer.

Colours:	CMYK Refe		Sizes
Black	Black		XS-XXL
Navy	99, 74, 31,		XS-XXL
Sizes to fit:	XS S M L XL 2XL	32" 36" 40" 44" 48" 52"	

Fabric Name: Recycled Knit

Fabric Content: 70% Recycled Cotton*30% Recycled Polyester

Fabric Weight: 15.50 lbs/dz 7 gauge

Carton Qty: 20

Pack Qty: 5

Key Features:

70% Recycled Pre Consumer Cotton

Crew Neck

Ribbed cuffs and collar

Seed Stitch

Size label only Set in sleeves Standard fit

Wash Care Instructions:









*All our Recycled cotton is made from 100% pre-consumer waste.

Icons:



Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles Re-spun and knitted into new garments

Recycles:

On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers as a result
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions

Style Name: Crater Recycled Jogpants



Retail Copy:

This staple garment offers comfort without compromising style. The sustainable recycled fabric this jogpant uses is soft to touch and great to wear, this is a versitile addition to your wardrobe. Paired with the recycled hoodie or sweatshirt, this makes a great set for ultimate comfort and style.

Colours:	CMYK F	CMYK References	
Black	Black	Black	
Heather Grey	12, 8, 9	12, 8, 9, 23	
Navy	99, 74,	99, 74, 31, 84	
Sizes to fit:	XS	28"	
	S	30"	
	M	32"	
	L	34"	
	XL	36"	
	2XL	38"	

Fabric Name: Recycled Fleece

Fabric Content: 70% Recycled Cotton*30% Recycled Polyester

Fabric Weight: 280gsm

5 Pack Qty:

Relaxed fit **Key Features:**

Unisex

70% Recycled Pre Consumer Cotton

Cuffed leg opening

Elasticated waist with flat drawcords

Brushed inner fleece

Side Pockets

Size label only

Wash Care Instructions





















Compliance:

Our vision is to build a better future for our planet, working hard to ensure that environmental sustainability and low carbon impact is at the forefront of our thinking and innovation. As a responsible and ethical brand we ensure all of our manufacturing methods go above and beyond the ideals of our growing customer base, using only factories that are GOTS, RCS, SEDEX, BSCI or Oeko-**Tex Certified**

Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles

Re-spun and knitted into new garments

Recycles:

• On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers
- Saves:
- 20,000 litres of water
- 2.7kg of dyes and chemicals

as a result
• Energy usage; saving 3.2kwH

• 11kg of CO2 emissions

Style Name: Iguazu Sustainable Knitted Hoodie



Retail Copy:

The Iguazu knitted Hoodie features a chunky tuck stitch, with ribbed cuff and hem, perfect for getting close to nature. The hood with drawcords is designed to keep you warm when there is a chill in the air. This rugged hoodie also works towards a more sustainable planet, using 70% recycled cotton.

Colours:	CMYK References		Sizes
Charcoal/ Black	44, 34, 22, 77/ Black		XS-XXL
Heather Grey/ Charcoal	12, 8, 9, 23/ 44, 34, 22, 77		XS-XXL
Navy/ Heather Grey	99, 74, 31, 84/ 12, 8, 9, 23		XS-XXL
Sizes to fit	XS	32"	
	S	36"	
	M	40"	
	L	44"	
	XL	48"	
	2XL	52"	

Fabric Content: 70% Recycled Cotton*30% Recycled Polyester

Fabric Name: Re-Gen Knit

Fabric Weight: 12lbs/doz 7 gauge

Carton Qty: 20

Pack Qty:

Key Features: 70% Recycled Pre Consumer Cotton

5

Two tone colour effect – using contrast yarn,

knitted to give a marl effect

Hood with drawcord Tuck stitch knit

Size label only

Ribbed cuffs and hem

Set in sleeves

Standard fit

Wash Care Instructions









*All our Recycled cotton is made from 100% pre-consumer waste.

Icons:



Why use Recycled Cotton?

Waste cotton is collected and sorted by colour

'Clips' are shredded and blended with recycled polyester derived from waste plastic bottles Re-spun and knitted into new garments

Recycles:

 On average 0.22kg of cotton waste and 19 plastic bottles per sweater

Reduces:

- The land mass needed to grow new cotton; saving 200g of pesticides and fertilizers as a result
 - Energy usage; saving 3.2kwH

- 20,000 litres of water
- 2.7kg of dyes and chemicals
 - 11kg of CO2 emissions